



## PRIME PLATING

11321 Goss Street • Sun Valley, CA 91352  
(818) 768-9100 FAX: (818) 768-5310  
www.prime-plating.com

Process	Minimum Charge
<b>Zinc/Cadmium</b>	
Zinc Plating with clear or gold chromate	\$75.00
Zinc Plating with black, olive drab	\$100.00
Zinc Plating Clear RoHS Compliant	\$100.00
Zinc Plating Black RoHS Compliant	\$125.00
Cadmium Plating with clear or gold chromate	\$100.00
Cadmium Plating with black, olive drab	\$125.00
<b>Anodize/Bright Dip/Clean/Passivate</b>	
Anodize Type II, Sulfuric Acid with clear finish	\$75.00
Anodize Type II, Sulfuric Acid with color finishes (e.g. black, blue, gold, red, green)	\$100.00
Hard Anodize, Type III	\$100.00
Bright Dip Aluminum or Copper	\$75.00
Cleaning/Degreasing	\$50.00
Passivation	\$75.00
<b>Nickel/Copper/Tin</b>	
Electroless Nickel (low, mid, and high phosphorous)	\$100.00
Electroless Nickel w/ PTFE (Teflon)	\$150.00
Electrolytic Nickel Plating (bright)	\$100.00
Sulfamate Nickel, Black Nickel, or Watts Nickel	\$150.00
Nickel-Cadmium diffused	\$150.00
Zinc Nickel (clear, black, gold, & RoHS)	\$150.00
Copper Plating (bright or matte finish)	\$100.00
Tin Plating (bright or matte finish)	\$100.00
Nickel or Copper Strip	\$100.00
<b>Precious Metals</b>	
Silver Plating (semi-bright or matte finish)	\$100.00
Gold Plating (soft or hard acid)	\$150.00
<b>Barrel Plating</b>	
Barrel Zinc	\$100.00
All other Barrel	\$150.00
<b>Coatings</b>	
Iron, Zinc or Manganese Phosphate	\$150.00
Chromate Conversion Coating (Chem Film)	\$75.00
Chromate Conversion Coating (Chem Film)- RoHS compliant	\$100.00
Dow 7 Process (on magnesium)	\$100.00
<b>Bakes</b>	
Stress relief bake 4 hours @ 375 °F ± 25°	\$75.00
Bake for hydrogen embrittlement relief 23 hours @ 375 °F ± 25°	\$125.00
Stress relief & hydrogen embrittlement relief bakes combined	\$150.00
<b>Extra Inspection</b>	
X-ray inspection	\$100.00
<b>Selective Plating</b>	
Masking	\$100.00